

# Accessories supplied with rail drilling machines

## SR 5000 Coolant unit

Coolant unit consisting of pressure vessel and hose, fitted with a manual pump and maximum pressure valve. Connection to the drilling machine is by quick coupler.



Art. no.	Title
99 23 22	SR 5000 Coolant unit

## FOR USE WITH BROACH CUTTERS

**Guide bits.** Allow the automatic control (opening and closing) of the flow of the cooling mixture during the drilling operation. Must be inserted in the rear of the cutter, before the cutter is located into the spindle.

Art. no.	Title	Type
6001131-C	Lengde 80mm - Ø 7mm Short broach cutters A018mm	PP1
6001130-C	Lengde 80mm- Ø 8mm Long broach cutters A019-40mm	PP2
6001132-C	Lengde 100mm Ø 7mm Long broach cutters Al 017mm	PPL1
6001133-C	Lengde 100mm Ø 8mm Long broach cutters Al 018-40mm	PPL2



## For bruk sammen med spiralbor

Art. no.	Title
6001140-C	DPE-spacer for use with APE adaptor to activate the coolant when using spiral drill bits, diameter 9-12 mm

## Calibrated measure (LD-1P-ECO)

For accurate preparation of Petrol/Oil mixture.

Art. no.	Title
6261300-C	Målenhet



## Gear box oil

Art. no.	Title
6001361-C	Gear box oil



## Range of tools

- 1 x spark plug key\*
- 1 x 5 mm Allen key
- 1 x 6 mm Allen key
- 1 x 4 mm Allen key, with handle
- 1 x swarf brush

\* Accessory only supplied with petrol engine rail drills

Art. no.	Title
6002604-C	Tool set



## Accessories supplied with rail drilling machines



### DPE Spacer

For use with APE adaptor to activate the coolant when using spiral drill bits, diameter 9-12 mm.

Art. no.	Title
6001140-C	DPE Spacer



### ARE adapter

For the external application of the coolant. Fits directly to the SR 5000 coolant unit coupler.

Art. no.	Title
6001122-C	ARE adapter

## Spiral bits PE

Art. no.	Title	Type	Diameter mm
99 22 38	Spiral bits PE-130 13mm	<b>PE130</b>	<b>13</b>
99 22 49	Spiral bits PE-190 19mm for Id41	<b>PE190</b>	<b>19</b>
99 22 30	Spiral bits PE-70 7mm for Id41	<b>PE70</b>	<b>7</b>
99 22 39	Spiral bits PE-130AR for Id41	<b>PE130AR</b>	<b>13</b>
99 22 42	Spiral bits PE-135 for Id41	<b>PE135</b>	<b>13,5</b>
99 22 40	Spiral bits PE-135AR ar for Id41	<b>PE135AR</b>	<b>13,5</b>
99 22 31	Spiral bits PE-80 for Id41	<b>PE80</b>	<b>8</b>



## Adapter for fastening spiral bits APED

Art. nr.	Benevnelse	Type
99 22 29	Adapter for spiral bits APED135/165	<b>APED135/165</b>
99 22 23	Adapter for spiral bits APED95	<b>APED95</b>
99 22 27	Adapter for spiral bits APEDW130	<b>APEDW130</b>
99 22 26	Adapter for spiral bits APED120	<b>APED120</b>
99 22 28	Adapter for spiral bits APED130L	<b>APED130L</b>
99 22 21	Adapter for spiral bits APED80	<b>APED80</b>

